

# Work Order ID 108156

**\*108156\***

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October-08-13 8:27:46 AM

Item ID: D4595-150-13 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Sealant Tape (13' Long) **14**  
 Start Date: 10/08/13 Start Qty: 15.00 **\*15\*** Cust Item ID:  
 Required Date: 10/11/13 Req'd Qty: 15.00 **\*15\*** Customer:  
 Reference:

Approvals: Process Plan: **W** Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4595	A								
100		0.00							
<b>*100*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Cut to length as per dwg								
110	QC6- Inspect dimensions to drawing	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <b>9525</b>	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	****EXPIRATION DATE <b>08-1-2014</b> ****								

**14** DAS  
6  
9-89

**13/10/15**

DAS  
27  
9-89  
**13/10/15**

**14**

DAS  
6  
9-89

**13/10/16**

**14**

**Work Order ID 108156****\*108156\***

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October-08-13 8:27:46 AM

Item ID: D4595-150-13

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Sealant Tape (13' Long)

Start Date: 10/08/13 Start Qty: 15.00

**\*15\***

Cust Item ID:

Required Date: 10/11/13 Req'd Qty: 15.00

**\*15\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control	INDICATE EXPIRY DATE ON LOT MAINTENANCE								

*JD / 10-13-14**10-13-14*

# Picklist Print

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Work Order ID: 108156

Parent Item: D4595-150-13

Start Date: 10/08/13

Required Date: 10/11/13

Parent Item Name: Sealant Tape (13' Long)

Start Qty: 15.00

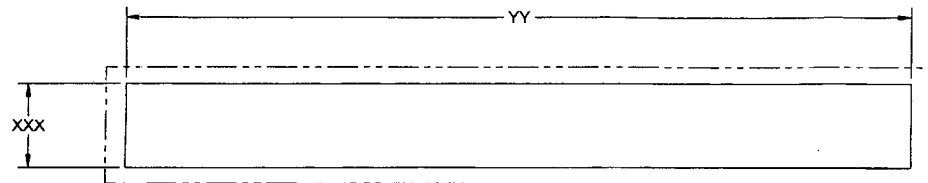
Required Qty: 15.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150 Sealant Tape		Manufactured	No			100	f	454.3800	13	206			
													DAS
						<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				6
						ST500		454.38					9-89
						105979		454.38					

108290

# SPECIFICATION CONTROL DRAWING



**D4595-XXX-YY SEALANT TAPE**

RELEASE BACKING, REF  
DO NOT REMOVE UNTIL APPLICATION

## NOTES:

1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE  
1/16" THICK  
PER MIL-S-11030F TYPE III  
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)

2) SPECIFICATION: D4595-XXX-YY  
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH  
AND "YY" = LENGTH IN FEET  
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N, AND EXPIRATION DATE "EXPIRATION dd-MMM-yyyy" (EG. 26-SEP-2012)  
PER DART QSI 044 6.1

7) WEIGHT: 0.33 lbs/sq.ft

*alo 108156*

RELEASED  
2012-02-16  
*WP*

A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>Q</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AS</i>		
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	<b>D4595</b>	SHEET 1 OF 1
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	<b>SEALANT TAPE</b>	NTS
DATE	12.01.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	